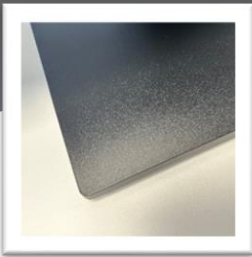


Nylatron® 66 SA FR

Plastic Sheet



Nylatron® 66 SA FR Flame Retardant Nylon that was developed to fulfil the requirements as set out in the test program conducted on plastic material to measure flammability characteristics. Nylatron® 66 determines the material's tendency either to extinguish or to spread the flame once the specimen has been ignited.

Features

- The Surface Resistivity of this material is $10^{14}\Omega$
- The Melting Temperature of this material is 264°C
- The Rockwell Hardness of this material is M 87

Availability

- Available in thicknesses from 10mm thick
- Sheet sizes are 100cm x 61cm

Benefits and Applications

- High Mechanical Strength
- Heat and Wear Resistance
- Good Mechanical Damping

Applications

- Packaging
- Appliances
- Automotive
- Industrial
- Irrigation

Physical Properties

Property (unit)	Test Method	Nylatron
Colour	-	Black
Density (g/cm³)	ISO 1183-1	1.16
Melting Temperature - DSC, 10°C/min (°C)	ISO 11357-1/-3	264
Coefficient of Linear Thermal Expansion (m/(m.k)): - average value between 23 and 60°C - average value between 23 and 100°C	- -	80 x 10-6 -
Temperature of Deflection under load (°C): - method A: 1.8MPa	ISO 75-1/-2	100
Flammability (%): - "Oxygen Index" - according to UL 94 (3 / 6 mm thickness)	ISO 4589-1/-2 -	- V-0

Mechanical Properties

Property (unit)	Test Method	Nylatron
Tension Test: - tensile stress at yield / tensile stress at break (MPa) - tensile strength (MPa) - tensile strain at yield (%) - tensile strength at break (%) - tensile modulus of elasticity (MPa)	- ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2	- 79 / - 79 6.6 9 3900
Compression Test: - compressive stress at 1 / 2 / 5% nominal strain (MPa)	ISO 604	35 / 65 / 98
Charpy Impact Strength – Unnotched (KJ/m²)	ISO 179-1/1eU	50
Charpy Impact Strength – Notched (KJ/m²)	ISO 179-1/1eA	3
Ball Indentation Hardness (N/mm²)	ISO 2039-1	195
Rockwell Hardness	ISO 2039-2	M87
Surface Resistivity (Ohm)	IEC 60093	> 10 ¹⁴



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