

AS1811 1 Part Non-Corrosive Neutral Cure Adhesive Sealant (Electronic Grade)

Description

This is a non-corrosive, neutral cure, 1-part, RTV (Room Temperature Vulcanising) silicone adhesive sealant. It is one in a range of Acetone cure products which are solvent free. It exhibits excellent primerless adhesion to many substrates and cures rapidly at room temperature when in contact with atmospheric moisture to form a tough rubber. This product will not corrode copper or its alloys and is suitable for use with electronic components.

Key Features

- UL94 V0 recognised in file No. E334038
- Thermally conductive
- Non corrosive
- Low volatile content

Application

TIM for electronic and thermal management applications

Use and Cure Information

This product is a ready for use 1 Part system. If supplied in cartridges it can be applied using either manual or pneumatic dispensing guns. It can also be applied from bulk containers using conventional drum dispensing equipment.

All surfaces to which the sealant is to be applied should be clean, dry and free from grease, dirt, and loose material. Priming of surfaces is not normally required. If using as an adhesive, it should be applied to one clean surface and the other clean surface brought into contact with it within the tack free time stated opposite. For optimum bond strength, the thickness of the sealant joint should be a minimum of 1 mm.

The sealant will cure upon exposure to atmospheric moisture, ideally between 20 to 30 °C and 40% to 70% Relative Humidity. Time taken for cure will depend on the thickness of the joint, humidity and temperature. Joints should be left undisturbed for at least 24 hours, but preferably longer to effect sufficient depth of cure. Full cure requires 7 days.

"For pneumatic dispensing of 310 ml cartridges, the recommended pressure is 2.25 to 3.45 bar (40 to 50 psi). Dispensing pressure above the recommended limits may lead to gas bypassing the piston, causing spluttering at the nozzle and poor bead quality"

Health & Safety

Health and Safety

Safety Data Sheets available on request.

Packaging

CHT Adhesives are available in a variety of packaging including cartridges and bulk containers. Please contact our sales department for more information.

Users are advised to carry out their own tests on clean, degreased substrates to ensure satisfactory adhesion is achieved.

Stress cracking can appear on some grades of polycarbonate and poly(methyl methacrylate). Users are advised to carry out initial testing to ensure product compatibility.

Revision Date 03 Aug 2023
Revision No 6
Download Date 26 Feb 2024

Property

Uncured Product

Appearance

Cure Profile

Cure Through to 3 mm Depth

Cure Type

Extrusion Rate g/min

Rheology

Self Bonding

Tack Free Time / Skin

Formation at 23°C/73°F

Test Method

Value

Thixotropic paste

23+/-2°C and 50+/-5% humidity

18 hr

Acetone

57 g/min

Paste

Yes

3 min

Cured Product

7 days at 23+/-2°C and 50+/-5% humidity

Color

Density

Hardness Shore A

Max Working Temp

Min Working Temp

Thermal Conductivity Heat Flow Meter

Thermal Conductivity Lees Disc

UL 94V-0

UL File No.

BS ISO 2781

ASTM D 2240-95

ISO 8301 / ASTM C518

ASTM D7340

ASTM D-257

White

2.75 g/cm3

61

200 °C / 392 °F

-50 °C / -58 °F

2.12 W/mK

3.02 W/mK

Yes

E334038

Electrical Properties

Volume Resistivity (Ohms cm)

Storage

Max Storage Temperature

Shelf Life

6.17E+14 ohms cm

40 °C / 104 °F

12 mths

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CHT Germany GmbH: Postfach 12 80, 72002 Tübingen, Bismarckstraße 102, 72072 Tübingen, Germany

Telephone: 07071/154-0, Fax: 07071/154-290, Email: info@cht.com, Homepage: www.cht.com / www.cht-silicones.com